



Process2Clean® 5

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

VELTEK ASSOCIATES, INC.

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Revision date: 03/16/2020

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Version: 4.1

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Process2Clean® 5
Product code : SDS VEL-017

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Neutral pH additive
Detergent Cleaner

1.3. Supplier

Veltek Associates, Inc.
15 Lee Blvd
Malvern, PA 19355-1234 USA
Telephone: +1 610-644-8335 - Fax: +1 610-644-8336
E-mail: vai@sterile.com

In Canada distributed by:
Canada Clean Room (CCR)
200 Terence Matthews
Kanata, ONT K2M 2C6, Canada
Telephone: 888-595-8070

1.4. Emergency telephone number

Emergency number : CARECHEM 24: 1-215-207-0061
1-866-928-0789 (toll free)
Canada: 1-800-579-7421 (toll free)
Mexico: +52-55-5004-8763

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Serious eye damage/eye irritation Category 1 H318 Causes serious eye damage

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H318 - Causes serious eye damage

Precautionary statements (GHS-US) : P280 - Wear eye protection, protective gloves, protective clothing.
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a doctor

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Alcohols, C8-10, ethoxylated, propoxylated	(CAS-No.) 68603-25-8	5 - < 10	Eye Dam. 1, H318
Surfactants		1 - 3	Not classified
Trisodium 2-(carboxylatomethyl)(2-hydroxyethyl)amino)ethyliminodi(acetate)	(CAS-No.) 139-89-9	< 1	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
Citric acid	(CAS-No.) 77-92-9	< 1	Eye Irrit. 2A, H319

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep at rest in a position comfortable for breathing. If symptoms develop obtain medical attention.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. If symptoms develop, obtain medical attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Obtain immediate medical attention.
First-aid measures after ingestion	: Do NOT induce vomiting. Do not give an unconscious person anything to drink. Rinse mouth. Give 100 - 200 ml of water to drink. If symptoms develop, obtain medical attention.

4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and symptoms	: Causes serious eye damage. Repeated or prolonged contact may cause skin irritation.
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4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: None known.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
Reactivity	: Stable under recommended handling and storage conditions (see section 7).

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Keep upwind. Exercise caution when fighting any chemical fire. On heating, there is a risk of bursting due to internal pressure build-up. Cool down the containers exposed to heat with a water spray. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Use self-contained breathing apparatus when in close proximity to fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate area. Avoid inhalation of vapors. Do not get in eyes, on skin, or on clothing. Evacuate unnecessary personnel.
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6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection. Wear suitable protective clothing and eye or face protection.
Emergency procedures	: Ventilate area. Avoid inhalation of vapors. Do not get in eyes, on skin, or on clothing.

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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Large spills: Dike far ahead of liquid spill for later disposal. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. Wash spill area with soapy water.

6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection. SECTION 13: Disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Provide good ventilation in process area to prevent formation of vapor. Avoid inhalation of vapors. Do not get in eyes, on skin, or on clothing. Wear suitable protective clothing, gloves and eye or face protection.

Hygiene measures : Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Incompatible materials.

Incompatible materials : Strong oxidizing agents. Strong reducing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available.

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide good ventilation in process area to prevent formation of vapor. Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Skin and body protection:

Long sleeved protective clothing

Respiratory protection:

Not required for normal conditions of use. In case of insufficient ventilation, wear suitable respiratory equipment

Thermal hazard protection:

Not required for normal conditions of use.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Yellow.

Color : Yellow

Odor : Characteristic

Odor threshold : No data available

pH : 7.5 - 9

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Melting point	: 32 °F (0 °C)
Freezing point	: No data available
Boiling point	: 212 °F (100 °C)
Flash point	: Not flammable
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1.01 (Water = 1)
Solubility	: Water: Miscible
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidizing.

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under recommended handling and storage conditions (see section 7).

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Freezing.

10.5. Incompatible materials

Strong reducing agents. Strong oxidizing agents.

10.6. Hazardous decomposition products

Fire may produce irritating, corrosive and/or toxic gases. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

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LD50 oral, rat	> 4000 mg/kg
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Skin corrosion/irritation	: Not classified pH: 7.5 - 9
Serious eye damage/irritation	: Causes serious eye damage. pH: 7.5 - 9
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified

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Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Potential Adverse human health effects and symptoms	: Causes serious eye damage. Repeated or prolonged contact may cause skin irritation.

SECTION 12: Ecological information

12.1. Toxicity

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)	
LC50 fish	372 mg/l - 96 Hours (Pimephales promelas)
EC50 Daphnia	192 mg/l - 48 Hours (Daphnia magna)
NOEC (chronic)	25.7 mg/l - 35 days (Danio rerio)

12.2. Persistence and degradability

Process2Clean® 5	
Persistence and degradability	No data available.

12.3. Bioaccumulative potential

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Bioaccumulative potential	No data available.

12.4. Mobility in soil

Process2Clean® 5	
Ecology - soil	Soluble in water.

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste disposal recommendations	: Do not discharge into drains or the environment. Dispose in a safe manner in accordance with local/national regulations. Dispose of this material and its container at hazardous or special waste collection point.
Additional information	: Handle empty containers with care.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Proper Shipping Name (DOT)	: Not applicable
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

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Air transport

Not regulated

SECTION 15: Regulatory information

15.1. US Federal regulations

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SARA Section 311/312 Hazard Classes	Health hazard - Serious eye damage or eye irritation
Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Citric acid (77-92-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. International regulations

CANADA

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)	
Listed on the Canadian DSL (Domestic Substances List)	
Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate)(139-89-9)	
Citric acid(77-92-9)	
Alcohols, C8-10, ethoxylated, propoxylated(68603-25-8)	

SECTION 16: Other information

Revision date : 03/16/2020
Data sources : US OSHA HazCom (GHS) 25 May 2012.
Other information : None.

Full text of H-phrases:

H302	Harmful if swallowed
H318	Causes serious eye damage
H319	Causes serious eye irritation

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Abbreviations and acronyms:

	ACGIH (American Conference of Government Industrial Hygienists)
	ATE (Acute Toxicity Estimate)
	CAS (Chemical Abstracts Service) number
	DNEL (Derived No Effect Level)
	EC50 (Effective Concentration 50%)
	IARC (International Agency for Research on Cancer)
	IATA (International Air Transport Association)
	IMDG (International Maritime Dangerous Goods Code)
	IMO (International Maritime Organisation)
	LC50 (Lethal Concentration 50%)
	LD50 (Lethal Dose 50%)
	OECD (Organisation for Economic Co-operation and Development)
	OSHA (Occupational Safety and Health Administration) (US)
	PBT (Persistent, Bioaccumulative and Toxic)
	PNEC (Predicted No Effect Concentration)
	STEL (Short Term Exposure Limit)
	TSCA (Toxic Substances Control Act) (US)
	TWA (Time Weighted Average)
	UNxxxx (Number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods)
	vPvB (very Persistent and very Bioaccumulative)

NFPA health hazard

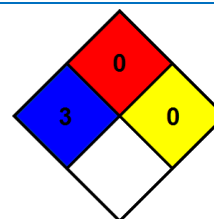
: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard

: 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Indication of changes:

Section	Changed item	Change	Comments
15	Regulatory information	Modified	

SDS US (GHS HazCom 2012)

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