



VELTEK ASSOCIATES, INC.

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 5/20/2011 Revision date: 5/18/2022 Supersedes: 1/2/2019 Version: 5.1

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : PROCESS2WIPE® IPA70
Product code : SDS VEL-038

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Wipe for removal of contamination on clean room surfaces

1.3. Supplier

Veltek Associates, Inc.
15 Lee Blvd
Malvern, PA 19355-1234 USA
Telephone: +1 610-644-8335 - Fax: +1 610-644-8336
E-mail: vai@sterile.com

In Canada distributed by:
Canada Clean Room (CCR)
20 Cope Dr.
Kanata, ON K2M 2V8, Canada
Telephone: 1-(888)-595-8070

Fisher Scientific
112 Colonnade Road
Ottawa, Ontario, Canada K2E 7L6
Telephone: 1-800-234-7437

VWR International
2360 Argentia Road
Mississauga, Ontario L5N 5Z7
Telephone: 1-800-932-5000

1.4. Emergency telephone number

Emergency number : CARECHEM 24: 1-215-207-0061
1-866-928-0789 (toll free)
Canada: 1-800-579-7421 (toll free)
Mexico: +52-55-5004-8763

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H225 - Highly flammable liquid and vapor
H319 - Causes serious eye irritation
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS US)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear eye protection, protective gloves, Long sleeved clothing.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 - Call a doctor if you feel unwell.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use foam, dry extinguishing powder, carbon dioxide (CO2), Water spray to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P501 - Dispose of contents/container to an authorized waste collection point.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Isopropanol	CAS-No.: 67-63-0	70	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep at rest in a position comfortable for breathing. If symptoms develop obtain medical attention.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. If symptoms develop, obtain medical attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Ensure that folded skin of eyelids is thoroughly washed with water. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Not expected to present a significant hazard under anticipated conditions of normal use.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: For large quantities: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Repeated and/or prolonged skin contact may cause irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor.
Hazardous decomposition products in case of fire	: In case of fire product can release: Carbon monoxide. Carbon dioxide.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Move containers from fire area if you can do it without risk. Cool closed containers that are near the source of the fire. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Use self-contained breathing apparatus when in close proximity to fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Remove all sources of ignition. Ventilate area. Avoid contact with skin, eyes and clothing. Evacuate unnecessary personnel.
----------------------	---

6.1.2. For emergency responders

Protective equipment	: Use personal protective equipment as required. See Section 8.
Emergency procedures	: Remove all sources of ignition. Use only non-sparking tools. Ventilate area. Avoid contact with eyes, skin and clothing.

6.2. Environmental precautions

Avoid release to the environment.

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection. SECTION 13: Disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Provide adequate ventilation. Avoid contact with skin, eyes and clothing.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Take off contaminated clothing and wash it before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed in a cool, well-ventilated place. Protect from sunlight.

Incompatible materials : Strong acids. Oxidizing agents. Alkali metals. Aluminum.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Isopropanol (67-63-0)	
USA - ACGIH - Occupational Exposure Limits	
Local name	2-Propanol
ACGIH TWA (ppm)	200 ppm
ACGIH STEL (ppm)	400 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2022
USA - ACGIH - Biological Exposure Indices	
Local name	2-PROPANOL
BEI (BLV)	40 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift at end of workweek - Notations: B, Ns
Regulatory reference	ACGIH 2022
USA - OSHA - Occupational Exposure Limits	
Local name	Isopropyl alcohol
OSHA PEL (TWA) (mg/m³)	980 mg/m³
OSHA PEL (TWA) [2]	400 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

8.2. Appropriate engineering controls

- Appropriate engineering controls : Provide adequate ventilation. Emergency eye wash stations should be available in the immediate vicinity of any potential exposure if required by regulation.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear chemically resistant protective gloves. The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed. Gloves should be removed and replaced if there are any signs of degradation or breakthrough.
Eye protection:
Wear goggles or safety glasses with side shields if contact with the eyes is possible
Skin and body protection:
Long sleeved clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Thermal hazard protection:

Not required for normal conditions of use.

Other information:

Do not eat, drink or smoke during use. Handle in accordance with good industrial hygiene and safety procedures.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Fabric moistened with liquid.
Color	: White fabric, clear liquid
Odor	: Mild alcohol
Odor threshold	: No data available
pH	: 5.5 – 7.5
Melting point	: Not applicable
Freezing point	: Not applicable
Boiling point	: 180.5 °F (82.5 °C)
Flash point	: 70.7 °F (21.5 °C)
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor.
Vapor pressure	: 4.41 Pa
Relative vapor density at 20 °C	: 1.6 (Air = 1)
Relative density	: 0.84 (Water = 1)
Solubility	: Liquid is miscible with water. Fabric is insoluble.
Log Pow	: No data available
Auto-ignition temperature	: 750.2 °F (399 °C)
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: 2.5 – 12 vol % (Isopropanol)
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidizing.

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under recommended handling and storage conditions (see section 7). Highly flammable liquid and vapor.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

May form flammable/explosive vapor-air mixture.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Direct sunlight.

10.5. Incompatible materials

Strong acids. Oxidizing agents. Alkali metals. Aluminum.

10.6. Hazardous decomposition products

In case of fire product can release: Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Isopropanol (67-63-0)	
LD50 oral, rat	5840 mg/kg
LD50 dermal, rat	16.4 ml/kg
LC50 inhalation, rat (ppm)	> 10000 ppm - 6 Hours

Skin corrosion/irritation : Not classified
pH: 5.5 – 7.5
Serious eye damage/irritation : Causes serious eye irritation.
pH: 5.5 – 7.5
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Isopropanol (67-63-0)	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified
STOT-single exposure : May cause drowsiness or dizziness.

Isopropanol (67-63-0)	
STOT-single exposure	May cause drowsiness or dizziness.

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after inhalation	: For large quantities: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Repeated and/or prolonged skin contact may cause irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Isopropanol (67-63-0)	
LC50 fish	9640 mg/l - 96 Hours (Pimephales promelas)
EC50 Daphnia	> 10000 mg/l - 48 Hours (Daphnia magna)
NOEC chronic algae	1800 mg/l - 7 days (Scenedesmus quadricauda)

12.2. Persistence and degradability

Isopropanol (67-63-0)	
Persistence and degradability	Readily biodegradable.
Biochemical oxygen demand (BOD)	1.19 g O ₂ /g substance - 5 days (Test method EU C.5)
Chemical oxygen demand (COD)	2.23 g O ₂ /g substance (Test method EU C.6)
Biodegradation	53 % - 5 days

12.3. Bioaccumulative potential

Isopropanol (67-63-0)	
Log Pow	0.05 (25°C)
Bioaccumulative potential	Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.

12.4. Mobility in soil

PROCESS2WIPE® IPA70	
Ecology - soil	No information available.

Isopropanol (67-63-0)	
Ecology - soil	Miscible with water.

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Manage wipes in accordance with applicable regulatory requirements.

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No : UN3175
UN-No. (TDG) : UN3175
UN-No. (IMDG) : 3175
UN-No. (IATA) : 3175

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Solids containing flammable liquid, n.o.s. (Isopropanol)
Proper Shipping Name (TDG) : SOLIDS CONTAINING FLAMMABLE LIQUID, N.O.S. (Isopropanol)
Proper Shipping Name (IMDG) : SOLIDS CONTAINING FLAMMABLE LIQUID, N.O.S. (Isopropanol)
Proper Shipping Name (IATA) : Solids containing flammable liquid, n.o.s. (Isopropanol)

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 4.1
Hazard labels (DOT) : 4.1



TDG

Transport hazard class(es) (TDG) : 4.1
Hazard labels (TDG) : 4.1



IMDG

Transport hazard class(es) (IMDG) : 4.1
Hazard labels (IMDG) : 4.1



IATA

Transport hazard class(es) (IATA) : 4.1
Hazard labels (IATA) : 4.1



14.4. Packing group

Packing group (DOT) : II
Packing group (TDG) : II
Packing group (IMDG) : II

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Packing group (IATA) : II

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN3175
DOT Special Provisions (49 CFR 172.102) : 47, IB6, IP2, T3, TP33, TP3
DOT Packaging Exceptions (49 CFR 173.xxx) : 151
DOT Packaging Non Bulk (49 CFR 173.xxx) : 212
DOT Packaging Bulk (49 CFR 173.xxx) : 240
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 15 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 50 kg
DOT Vessel Stowage Location : B

TDG

UN-No. (TDG) : UN3175
TDG Special Provisions : 16, 56
Explosive Limit and Limited Quantity Index : 1 kg
Excepted quantities (TDG) : E2
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 15 kg
Emergency Response Guide (ERG) Number : 133

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

PROCESS2WIPE® IPA70

SARA Section 311/312 Hazard Classes	Physical hazard - Flammable (gases, aerosols, liquids, or solids) Health hazard - Serious eye damage or eye irritation Health hazard - Specific target organ toxicity (single or repeated exposure)
-------------------------------------	---

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Isopropanol	CAS-No. 67-63-0	70%
-------------	-----------------	-----

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

Isopropanol (67-63-0)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Isopropanol(67-63-0)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Revision date	: 05/18/2022
Data sources	: US OSHA HazCom (GHS) 25 May 2012. 29 CFR 1910. ECHA (European Chemicals Agency), http://echa.europa.eu/ . NFPA 704, 2022 edition.
Other information	: This product consists of isopropyl rubbing alcohol impregnated onto a wipe applicator. This safety data sheet is for the impregnated liquid.

Full text of H-phrases	
H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

Abbreviations and acronyms	
	ACGIH (American Conference of Government Industrial Hygienists)
	ATE (Acute Toxicity Estimate)
	CAS (Chemical Abstracts Service) number
	EC50 (Effective Concentration 50%)
	IARC (International Agency for Research on Cancer)
	IATA (International Air Transport Association)
	IMDG (International Maritime Dangerous Goods Code)
	IMO (International Maritime Organisation)
	LC50 (Lethal Concentration 50%)
	LD50 (Lethal Dose 50%)

PROCESS2WIPE® IPA70

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Abbreviations and acronyms	
	NIOSH (National Institute for Occupational Safety and Health)
	OECD (Organisation for Economic Co-operation and Development)
	STEL (Short Term Exposure Limit)
	TLV (Threshold Limit Value) (ACGIH)
	TWA (Time Weighted Average)
	UNxxxx (Number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods)

NFPA health hazard

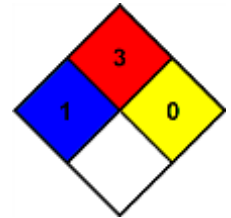
: 1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA fire hazard

: 3 - Liquids and solids (including finely divided suspended solids) that can be ignited under almost all ambient temperature conditions.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



Indication of changes:			
Section	Changed item	Change	Comments
2	Hazards identification	Modified	
3	Composition/Information on ingredients	Modified	
4	First aid measures	Modified	
5	Fire fighting measures	Modified	
6	Accidental release measures	Modified	
7	Handling and storage	Modified	
8	Exposure controls / Personal protection equipment	Modified	
9	Physical and chemical properties	Modified	
10	Stability and reactivity	Modified	
11	Toxicological information	Modified	
12.	Ecological information	Modified	
14	Transport information	Modified	
15	Regulatory information	Modified	
16	Other information	Modified	

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Veltek Associates, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Veltek Associates, Inc. accepts no liability for loss or damage resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

This SDS has been translated into the official language of the country/region in which the product is to be placed on the market. Where no official translation exists, the regulatory text is reported in English, as it appears in the relevant regulatory text.