



VELTEK ASSOCIATES, INC.

Process2Clean® 3 (Dilutions < 10%)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations and SDS Canada (HPR 2022)

Issue date: 12/30/2020 Revision date: 11/26/2025 Supersedes: 12/30/2020 Version: 1.1

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Process2Clean® 3 (Dilutions < 10%)
Product code : SDS VEL-154

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Clean in place detergent, Product for industrial use only

1.4. Supplier's details

Veltek Associates, Inc.
15 Lee Blvd
Malvern, PA 19355-1234 USA
Telephone: +1 610-644-8335 - Fax: +1 610-644-8336
E-mail: vai@sterile.com

In Canada distributed by:
Canada Clean Room (CCR)
20 Cope Dr.
Kanata, ON K2M 2V8, Canada
Telephone: 1-(888)-595-8070

1.5. Emergency phone number

Emergency number : CARECHEM 24: 1-215-207-0061
1-866-928-0789 (toll free USA)
Canada: 1-800-579-7421 (toll free)
Mexico: +52-55-5004-8763

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Full text of H statements : see section 16		

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H318 - Causes serious eye damage

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Precautionary statements (GHS US) : P264 - Wash hands thoroughly after handling.
P280 - Wear eye protection, protective clothing, protective gloves.
P302+P352 - IF ON SKIN: Wash with plenty of water
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a doctor.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Glycolic acid	CAS-No.: 79-14-1	1 – < 3.5	Acute Tox. 4 (Inhalation), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Aquatic Acute 3, H402
Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate)	CAS-No.: 139-89-9	< 0.1	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
Alcohols, C8-10, ethoxylated, propoxylated	CAS-No.: 68603-25-8	< 0.1	Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Remove person to fresh air and keep at rest in a position comfortable for breathing. If symptoms develop obtain medical attention.

First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. If skin irritation occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse immediately with plenty of water (for at least 15 minutes). Ensure that folded skin of eyelids is thoroughly washed with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Do NOT induce vomiting. Do not give an unconscious person anything to drink. Rinse mouth. Give 100 - 200 ml of water to drink. If symptoms develop, obtain medical attention.

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4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms : Causes serious eye damage. Causes skin irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable.
Hazardous decomposition products in case of fire : In case of fire product can release: Carbon dioxide. Carbon monoxide.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Use self-contained breathing apparatus when in close proximity to fire.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Ventilate area. Do not get in eyes, on skin, or on clothing. Avoid inhalation of vapors. Evacuate unnecessary personnel.

For emergency responders

Protective equipment : Use personal protective equipment as required. See Section 8.
Emergency procedures : Ventilate area. Do not get in eyes, on skin, or on clothing. Avoid inhalation of vapors.

Environmental precautions : Prevent entry to sewers and public waters. Notify authorities if large amounts of the product enters sewers or public waters.

6.2. Methods and materials for containment and cleaning up

For containment : Stop leak, if possible without risk. Dam up the liquid spill.
Methods for cleaning up : Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Store away from other materials. Wash spill area with soapy water.

SECTION 8: Exposure controls/personal protection, SECTION 13: Disposal considerations

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not get in eyes, on skin, or on clothing. Avoid inhalation of vapors. Provide adequate ventilation to minimize dust and/or vapor concentrations.

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Hygiene measures : Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a dry, cool and well-ventilated place. Protect from freezing. Protect from sunlight.
Incompatible materials : Strong oxidizing agents. Alkalis.
Specific end uses : Clean in place detergent. Product for industrial use only.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust and/or vapor concentrations. Provide for appropriate exhaust ventilation at places of vapors accumulation. Emergency eye wash stations should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear chemically resistant protective gloves. The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed. Gloves should be removed and replaced if there are any signs of degradation or breakthrough. Hand Protection in accordance with 29 CFR 1910.138 & ANSI/ISEA 105-2016
Eye protection:
Chemical goggles or safety glasses. Eye Protection in accordance with 29 CFR 1910.133 & ANSI/ISEA Z87.1-2020
Skin and body protection:
Long-sleeved protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazard protection:

Not required for normal conditions of use.

Other information:

Do not eat, drink or smoke during use. Handle in accordance with good industrial hygiene and safety procedures.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid
Appearance : Pale yellow liquid.
Color : Pale yellow
Odor : Slight odor
Odor threshold : No data available
pH : 1.67 – 3.67 (Concentrate, 1% Solution)

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Melting point	: No data available
Freezing point	: 32 °F (0 °C)
Boiling point	: 212 °F (100 °C)
Flash point	: Not flammable
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: Water: Miscible
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidizing.
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Stable under recommended handling and storage conditions (see section 7).

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

High temperature. Freezing. Protect from sunlight.

10.5. Incompatible materials

Strong oxidizing agents. Alkalis.

10.6. Hazardous decomposition products

In case of fire product can release: Carbon dioxide. Carbon monoxide.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

LD50 oral, rat	> 1780 – < 2000 mg/kg (OECD 401 method)
LD50 oral	1612 mg/kg (calculated value)

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Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)	
LC50 inhalation, rat (mg/l)	> 3.95 mg/l (OECD 403 method)
Glycolic acid (79-14-1)	
LD50 oral, rat	2040 mg/kg (EPA OPP 81-1)
LC50 inhalation, rat (mg/l)	3.6 mg/l - 4 Hours (OECD 403 method)
ATE US (oral)	2040 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation. pH: 1.67 – 3.67 (Concentrate, 1% Solution)
Serious eye damage/irritation	: Causes serious eye damage. pH: 1.67 – 3.67 (Concentrate, 1% Solution)
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Causes serious eye damage. Causes skin irritation.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)	
LC50 fish	372 mg/l - 96 Hours (Pimephales promelas)
EC50 Daphnia	192 mg/l - 48 Hours (Daphnia magna)
NOEC (chronic)	≥ 25.7 mg/l - 35 days (Danio rerio) (OECD 210 method)
NOEC chronic fish	≈ 30.25 mg/l (calculated value)
NOEC chronic crustacea	≈ 25.6 mg/l (calculated value)

Glycolic acid (79-14-1)	
LC50 fish	114.8 mg/l - 96 Hours (Pimephales promelas) (EPA 72 -2)
EC50 Daphnia	> 100 mg/l - 48 Hours (Daphnia magna) (OECD 202 method)
EC50 72h - Algae [1]	> 100 mg/l - 72 Hours (Growth rate, Pseudokirchneriella subcapitata) (OECD 201 method)
NOEC chronic crustacea	≥ 89.6 mg/l - 21 days Daphnia Magna (OECD 211 method)

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12.2. Persistence and degradability

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Persistence and degradability No data available.

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

Persistence and degradability Not expected to be readily biodegradable.

Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

Persistence and degradability Not established.

Glycolic acid (79-14-1)

Persistence and degradability Readily biodegradable.

Biodegradation 78 % - 11 days (OECD 301B method)

12.3. Bioaccumulative potential

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Bioaccumulative potential No data available.

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

BCF - Fish [1] 3.2 l/kg (calculated value)

Bioaccumulative potential Not expected to bioaccumulate.

Glycolic acid (79-14-1)

Log Pow < 0.3 (25 °C)(OECD 117 method)

Bioaccumulative potential Not expected to bioaccumulate.

12.4. Mobility in soil

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Ecology - soil Miscible with water.

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

Ecology - soil Not expected to adsorb to soil.

Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

Mobility in soil 1114 Source: EPISUITE

Glycolic acid (79-14-1)

Mobility in soil Not expected to adsorb to soil

Organic Carbon Normalized Adsorption Coefficient (Log Koc) < 1.4 (OECD 121 method)

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

Other information : Avoid release to the environment.

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SECTION 13 Disposal considerations

Waste disposal recommendations : Dispose of this product and its container in a safe manner in accordance with local/national regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Additional information : Handle empty containers with care.

Ecology - waste materials : Avoid release to the environment.

SECTION 14 Transport information

In accordance with DOT

14.1. UN number

UN-No. (DOT) : Not applicable

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Not applicable

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

14.5. Environmental hazards

Other information : Not regulated.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT
Not applicable

SECTION 15 Regulatory information

15.1. Federal regulations

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SARA Section 311/312 Hazard Classes	Health hazard - Serious eye damage or eye irritation Health hazard - Skin corrosion or Irritation
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Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate)	139-89-9	Present	Active	
Alcohols, C8-10, ethoxylated, propoxylated	68603-25-8	Present	Active	XU
Glycolic acid	79-14-1	Present	Active	

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15.2. International regulations

CANADA

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

Listed on the Canadian DSL (Domestic Substances List)

Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

Listed on the Canadian DSL (Domestic Substances List)

Glycolic acid (79-14-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Glycolic acid (79-14-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations and SDS Canada (HPR 2022)

Revision date : 11/26/2025
Issue date : 12/30/2020
Data sources : US OSHA HazCom (GHS) 25 May 2012.

Full text of hazard classes and H-statements

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H332	Harmful if inhaled
H402	Harmful to aquatic life

Abbreviations and acronyms

	ACGIH (American Conference of Government Industrial Hygienists)
	CAS (Chemical Abstracts Service) number
	EC50 (Effective Concentration 50%)

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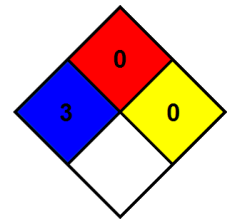
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Abbreviations and acronyms	
	IARC (International Agency for Research on Cancer)
	IATA (International Air Transport Association)
	IMDG (International Maritime Dangerous Goods Code)
	IMO (International Maritime Organisation)
	Koc (Soil adsorption coefficient)
	LC50 (Lethal Concentration 50%)
	LD50 (Lethal Dose 50%)
	OECD (Organisation for Economic Co-operation and Development)
	OSHA (Occupational Safety and Health Administration) (US)
	NOEC (No Observed Effect Concentration)
	TSCA (Toxic Substances Control Act) (US)
	UNxxxx (Number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods)

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

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